

RILSAN®

TIEFLEX R473 NAT TL

Rilsan® TIEFLEX R473 NAT TL resin is a flexible and partially bio based tie layer alloy. This grade is designed for air brake application (tie layer for air brake tubing).

Packaging:

This grade is delivered dried in sealed packaging (25kg bags) ready to be processed.

Shelf life:

Two years from the date of delivery. For any use above this limit, please refer to our technical services.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	5.4 / *	cm ³ /10 min	ISO 1133
Temperature	235 / *	°C	-
	455 / *	°F	-
Load	5 / *	kg	-
	11 / *	lb	-
MECHANICAL PROPERTIES			
Stress at 50% Strain	- / 28	MPa	ISO 527-1/-2
	- / 4060	psi	
Strain at Break	- / >50	%	ISO 527-1/-2
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 100	kJ/m ²	ISO 179/1eA
	- / 47.6	ftlb/in ²	
Charpy Notched Impact Strength, -30°C	- / 11	kJ/m ²	ISO 179/1eA
	- / 5.23	ftlb/in ²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	215 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Water Absorption, 23°C, immersion, equilibrium	6.7 / *	%	ISO 62
Humidity Absorption, 23°C, RH50%, equilibrium	2.1 / *	%	ISO 62
Density	1100 / -	kg/m ³	ISO 1183
	1.1 / -	g/cm ³	

Processing conditions

- Typical melt temperature (min / recommended / max): 230°C / 240°C / 250°C
- Drying time and temperature (only necessary for bags opened for more than two hours): 4-6 hours at 80°C

Arkema France - A French "société anonyme", registered in the Nanterre (France) Trade and Companies Register under the number 319 632 790 SDC/11-2018
Source: automatically generated TDS from Material Database on 12-08-2024

RILSAN[®]

TIEFLEX R473 NAT TL

PROCESSING Other Extrusion	Headquarters: Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com
DELIVERY FORM Pellets	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, ARKEMA expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information; NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN. The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement.